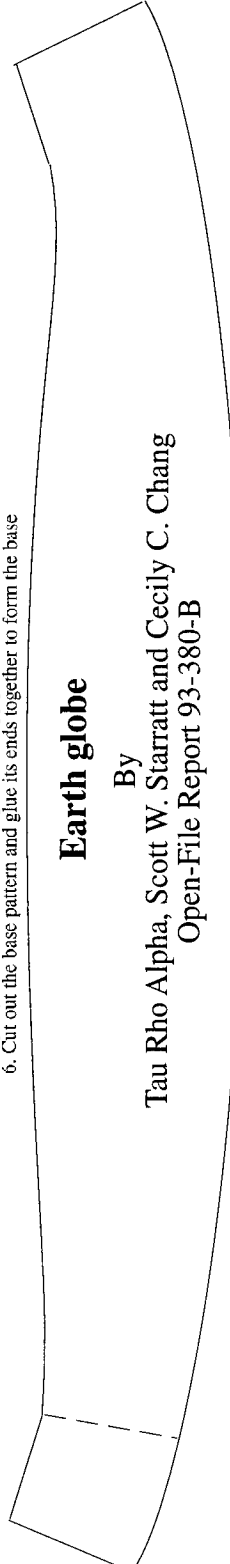


### Instructions for constructing a tennis ball globe

1. Cut out the pattern of the map projection
2. Cut the map projection into four groups of gores (three gores each)
3. Apply glue to the back side of first set of gores
4. Apply the glued gore set to the tennis ball
5. Apply glue to the other sets of gores and apply them to the tennis ball
6. Cut out the base pattern and glue its ends together to form the base

Glue here for globe base



## Earth globe

By  
 Tau Rho Alpha, Scott W. Starratt and Cecily C. Chang  
 Open-File Report 93-380-B

